



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D2279**

**Job Sheet 177030**



DAG  
21  
9-89

**Part No:** D2279

**Job Qty:** 10 ea

**Part Name:** Step Spacer



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 5/4/18

**Job Tracking No:**

**Due Date:** 5/24/18

**Created By:** Michelle Gagnon-Donovan

**Type:** Stock

**Description:**

**Note:** DWG REV D IPP Rev: A New Issue 05-11-07 JLM IPP Rev:B Now on Waterjet 06-07-03 JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off      |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|---------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |               |
| 90    | Start up Operation | 10 Ea  |            | 5/24/18  | 0.00      | 0.00    | Start Up Waterjet     |           | DL 18/05/10   |
| 100   | Waterjet           | 10 pcs |            | 5/24/18  | 0.00      | 0.53    | Waterjet1             |           | DL 18/05/10   |
| 120   | QC                 | 10 pcs |            | 5/24/18  | 0.00      | 0.00    | QC8                   |           | 38            |
| 130   | Brake NC           | 10 pcs |            | 5/24/18  | 0.04      | 0.48    | Brake NC 1            |           | DAG 38 SA     |
| 140   | QC                 | 10 pcs |            | 5/24/18  | 0.00      | 0.00    | QC5                   |           | 38            |
| 150   | HandFinish         | 10 pcs |            | 5/24/18  | 0.00      | 0.21    | HandFinish1           |           | SA 9-18-06-14 |
| 160   | QC                 | 10 pcs |            | 5/24/18  | 0.00      | 0.00    | QC7                   |           | 9B DAS        |
| 170   | Packaging          | 10 pcs |            | 5/24/18  | 0.00      | 0.00    | Packaging3            | 6A 124    | JUN 14 2018 6 |
| 180   | QC21-SA            | 10 Ea  |            | 5/24/18  | 0.00      | 0.00    | QC21                  |           | 9-89          |

Part Op 100 - 1-Cut as per Dwg  
Descriptions: 130 - Form As per Dwg D2279  
170 - LOCATION : GA

DAG  
21  
9-89

### Job BOM

| Part / Item  | Component Name     | Quantity            | Operation             | Container |
|--------------|--------------------|---------------------|-----------------------|-----------|
| M2024T3S.040 | 2024-T3 .040 Sheet | 1.4700 sf (.147 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M2024T3S.040   | 1        | 192       | 0         |



Container No: S070121



Part: D2279

Job No: 177030

Serial No/Batch: S070121

Revision:

Inspector:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Date: 05/10/18

| Part Specifications |             |                                |                |          |                  |
|---------------------|-------------|--------------------------------|----------------|----------|------------------|
| Spec No             | Description | Target/Tolerance               | Limits         | Type     | Special Comments |
| 1                   | Step Spacer | 0.250Inches $\pm$ 0.005        | 0.255<br>0.245 |          |                  |
| 2                   | Step Spacer | 2.214Inches $\pm$ 0.005        | 2.219<br>2.209 |          |                  |
| 3                   | Step Spacer | 4.178Inches $\pm$ 0.005        | 4.183<br>4.173 |          |                  |
| 4                   | Step Spacer | 4.428Inches $\pm$ 0.010        | 4.438<br>4.418 |          |                  |
| 5                   | Step Spacer | 0.250Inches $\pm$ 0.005        | 0.255<br>0.245 |          |                  |
| 6                   | Step Spacer | 1.313Inches $\pm$ 0.005        | 1.318<br>1.308 |          |                  |
| 7                   | Step Spacer | 3.313Inches $\pm$ 0.005        | 3.318<br>3.308 |          |                  |
| 8                   | Step Spacer | 4.625Inches $\pm$ 0.010        | 4.635<br>4.615 |          |                  |
| 9                   | Step Spacer | 0.128Inches + 0.005<br>- 0.000 | 0.133<br>0.128 | Diameter |                  |
| 10                  | Step Spacer | 1.250Inches + 0.005<br>- 0.000 | 1.255<br>1.250 | Diameter |                  |
| 11                  | Step Spacer | 0.125Inches $\pm$ 0.010        | 0.135<br>0.115 | Radius   |                  |

Plex 5/4/18 12:35 PM Dart.Gagnon.Michelle